### § 23.1063

- (f) Drains. There must be an accessible drain that—
- (1) Drains the entire cooling system (including the coolant tank, radiator, and the engine) when the airplane is in the normal ground altitude;
- (2) Discharges clear of the entire airplane; and
- (3) Has means to positively lock it closed.

[Doc. No. 4080, 29 FR 17955, Dec. 18, 1964, as amended by Amdt. 23–43, 58 FR 18973, Apr. 9, 1993]

#### §23.1063 Coolant tank tests.

Each coolant tank must be tested under § 23.965, except that—

- (a) The test required by §23.965(a)(1) must be replaced with a similar test using the sum of the pressure developed during the maximum ultimate acceleration with a full tank or a pressure of 3.5 pounds per square inch, whichever is greater, plus the maximum working pressure of the system; and
- (b) For a tank with a nonmetallic liner the test fluid must be coolant rather than fuel as specified in §23.965(d), and the slosh test on a specimen liner must be conducted with the coolant at operating temperature.

#### INDUCTION SYSTEM

## §23.1091 Air induction system.

- (a) The air induction system for each engine and auxiliary power unit and their accessories must supply the air required by that engine and auxiliary power unit and their accessories under the operating conditions for which certification is requested.
- (b) Each reciprocating engine installation must have at least two separate air intake sources and must meet the following:
- (1) Primary air intakes may open within the cowling if that part of the cowling is isolated from the engine accessory section by a fire-resistant diaphragm or if there are means to prevent the emergence of backfire flames.
- (2) Each alternate air intake must be located in a sheltered position and may not open within the cowling if the emergence of backfire flames will result in a hazard.

- (3) The supplying of air to the engine through the alternate air intake system may not result in a loss of excessive power in addition to the power loss due to the rise in air temperature.
- (4) Each automatic alternate air door must have an override means accessible to the flight crew.
- (5) Each automatic alternate air door must have a means to indicate to the flight crew when it is not closed.
- (c) For turbine engine powered airplanes—
- (1) There must be means to prevent hazardous quantities of fuel leakage or overflow from drains, vents, or other components of flammable fluid systems from entering the engine intake system; and
- (2) The airplane must be designed to prevent water or slush on the runway, taxiway, or other airport operating surfaces from being directed into the engine or auxiliary power unit air intake ducts in hazardous quantities. The air intake ducts must be located or protected so as to minimize the hazard of ingestion of foreign matter during takeoff, landing, and taxiing.

[Doc. No. 4080, 29 FR 17955, Dec. 18, 1964, as amended by Amdt. 23–7, 34 FR 13095, Aug. 13, 1969; Amdt. 23–43, 58 FR 18973, Apr. 9, 1993; 58 FR 27060, May 6, 1993; Amdt. 23–51, 61 FR 5137, Feb. 9, 19961

# §23.1093 Induction system icing protection.

- (a) Reciprocating engines. Each reciprocating engine air induction system must have means to prevent and eliminate icing. Unless this is done by other means, it must be shown that, in air free of visible moisture at a temperature of 30 °F.—
- (1) Each airplane with sea level engines using conventional venturi carburetors has a preheater that can provide a heat rise of 90 °F. with the engines at 75 percent of maximum continuous power;
- (2) Each airplane with altitude engines using conventional venturi carburetors has a preheater that can provide a heat rise of 120 °F. with the engines at 75 percent of maximum continuous power:
- (3) Each airplane with altitude engines using fuel metering device tending to prevent icing has a preheater